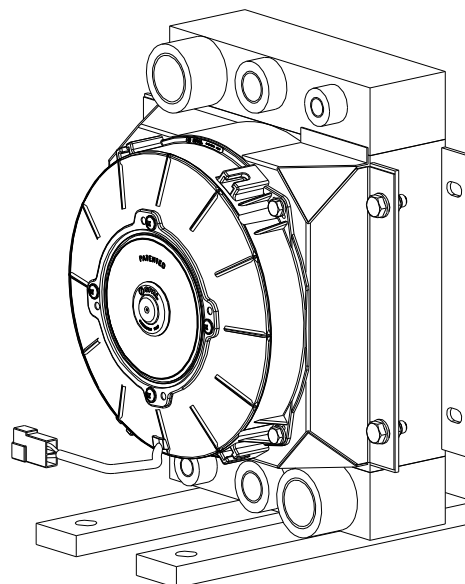




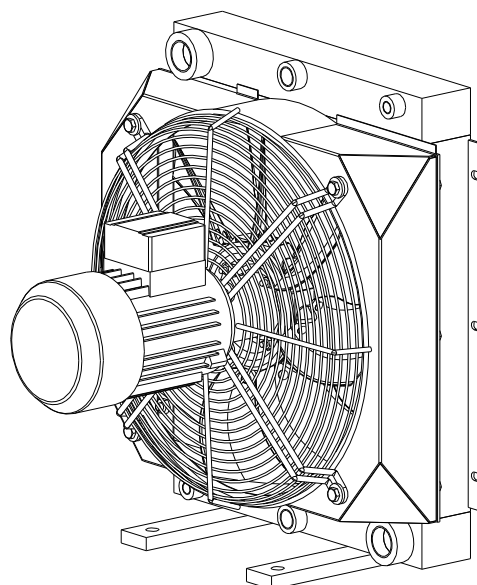
Oil/air cooler

series
OAC

according to directive 2014/34/EU



Oil/air cooler; example: OAC100








Oil/air cooler; example: OAC200 to OAC2000

 KTR-Group	Oil/air cooler Series OAC Operating/Assembly instructions	KTR-N 43210 EN Sheet: 2 of 21 Edition: 5
---	--	--

The oil/air cooler series OAC is an efficient high-performance cooler. It has a compact design and was developed for cooling hydraulic oil, gear oil, lubricant and water-glycol.

Table of contents

1	Technical data	3
2	Advice	7
2.1	General advice	7
2.2	Safety and advice symbols	7
2.3	General hazard warnings	7
2.4	Intended use	8
3	Storage, transport and packaging	8
3.1	Storage	8
3.2	Transport and packaging	8
4	Assembly	9
4.1	Components of oil/air cooler	9
4.2	Place of installation	10
4.3	Assembly of oil/air cooler	11
4.4	Thermal switch	11
4.5	Operating pressure and temperature	12
4.6	Electrical connection	12
4.7	Cooling medium	12
4.8	Cleaning	13
4.9	Diagrammes - pressure loss and power	13
4.10	Assembly - disassembly of the oil/air cooler into components	15
5	Start-up	15
6	Maintenance and service	16
7	Spares inventory, customer service addresses	16
8	Enclosure A	
	Advice and instructions regarding the use in  hazardous locations	17
8.1	Intended use in  hazardous locations	17
8.2	 Marking for hazardous locations	18
8.3	Start-up for the use in  hazardous locations	18
8.4	Permissible accessories for the use in  hazardous locations	19
8.5	EC Certificate of incorporation	20
8.6	EU Certificate of conformity	21

Please observe protection note ISO 16016.	Drawn: 2017-06-22 Pz/Str Verified: 2017-06-23 Pz	Replacing: KTR-N dated 2017-01-02 Replaced by:
---	---	---

1 Technical data

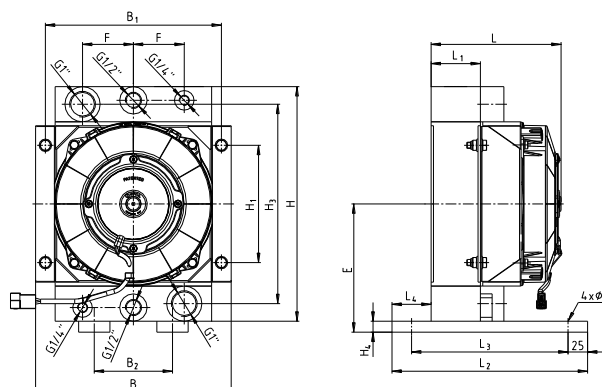


Illustration 1: OAC100 - OAC400 (12V/24V)

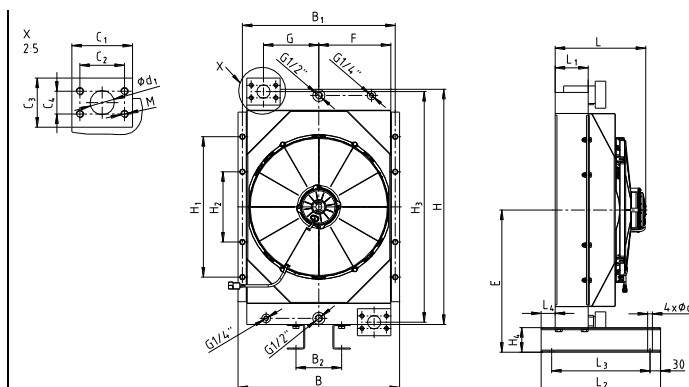


Illustration 2: OAC500 (12V/24V)

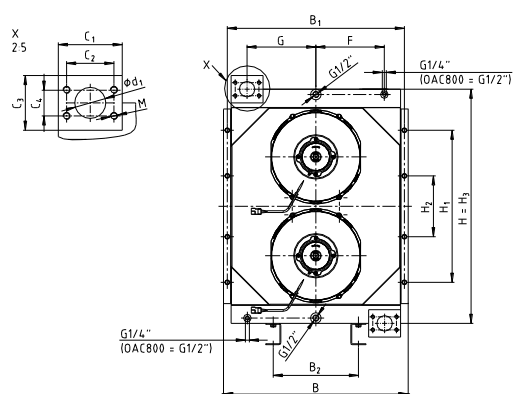


Illustration 3: OAC600 (12V/24V)

Table 1: Dimensions – 12V/24V

Cooler type	Dimensions [mm]											
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃
OAC100-01	167	65	250	200	50	250	225	100	300	150	-	255
OAC100-02	167	65	250	200	50	350	325	174	410	240	-	360
OAC200-01	230	65	250	200	49	446	421	200	500	320	-	450
OAC200-02	230	65	250	200	49	446	421	200	500	320	-	450
OAC300-01	260	95	280	230	55.5	446	421	200	500	320	-	450
OAC300-02	260	95	280	230	55.5	446	421	200	500	320	-	450
OAC400-01	259	95	340	280	40	460	435	130	670	400	200	657
OAC400-02	259	95	340	280	40	460	435	130	670	400	200	657
OAC500-01	222	95	340	280	40	607	582	280	770	500	200	770
OAC500-02	222	95	340	280	40	607	582	280	770	500	200	770
OAC600-01	222	95	340	280	40	607	582	280	770	500	200	770
OAC600-02	222	95	340	280	40	607	582	280	770	500	200	770

Cooler type	Dimensions [mm]											
	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	M	F	G	E
OAC100-01	14	-	14	-	-	-	-	-	-	65	-	164
OAC100-02	14	-	14	-	-	-	-	-	-	115	-	219
OAC200-01	14	-	14	-	-	-	-	-	-	160	-	264
OAC200-02	14	-	14	-	-	-	-	-	-	160	-	264
OAC300-01	14	-	14	-	-	-	-	-	-	160	-	264
OAC300-02	14	-	14	-	-	-	-	-	-	160	-	264
OAC400-01	70	-	13.5	38	95	69.9	77	35.7	M12	150	157.5	405
OAC400-02	70	-	13.5	38	95	69.9	77	35.7	M12	150	157.5	405
OAC500-01	70	-	13.5	51	105	77.8	90	42.9	M12	225	226	-
OAC500-02	70	-	13.5	51	105	77.8	90	42.9	M12	225	226	-
OAC600-01	70	-	13.5	51	105	77.8	90	42.9	M12	225	226	-
OAC600-02	70	-	13.5	51	105	77.8	90	42.9	M12	225	226	-

1 Technical data

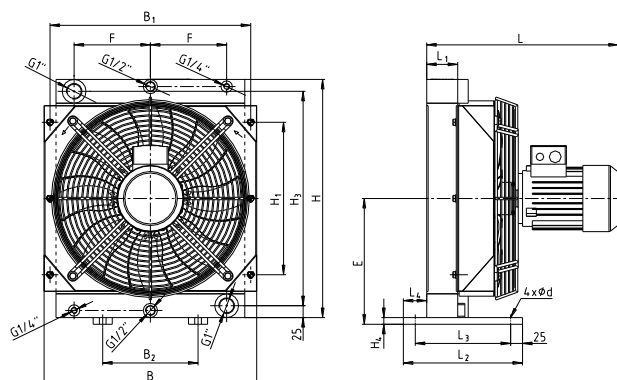


Illustration 4: OAC200 - OAC400 (230V/400V)

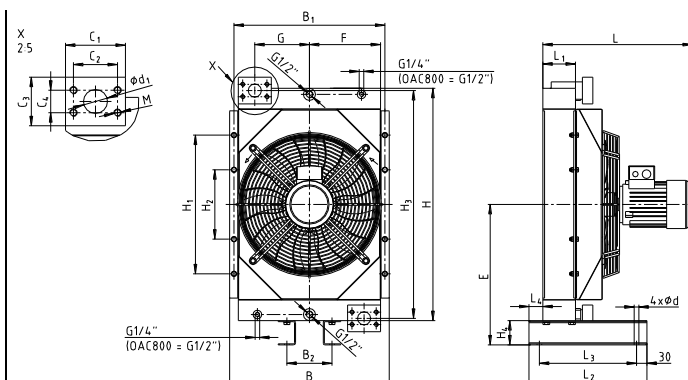


Illustration 5: OAC500 - OAC800 (230V/400V)

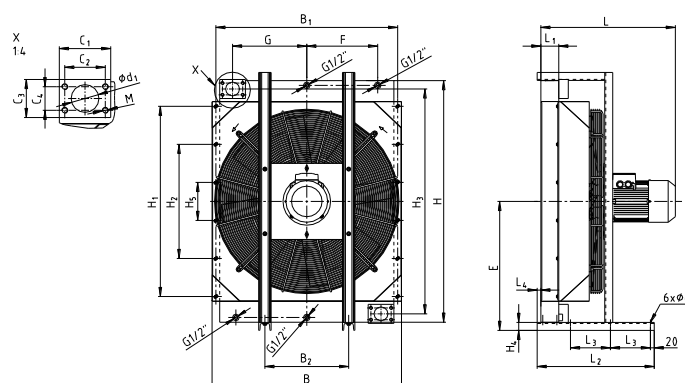


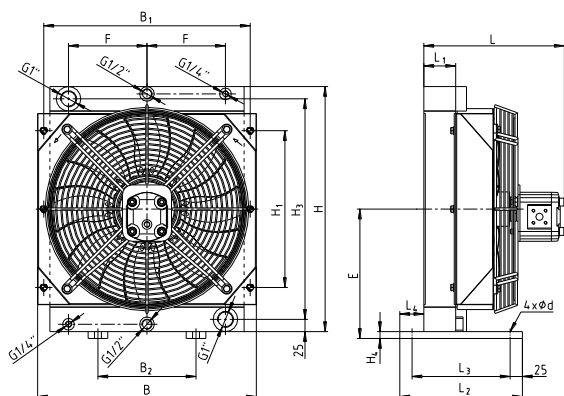
Illustration 6: OAC850 - OAC2000 (230V/400V)

Table 2: Dimensions – 230V/400V

Cooler type	Dimensions [mm]											
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃
OAC200-03	334	65	250	200	50	350	325	174	410	240	-	360
OAC300-03	404	65	250	200	49	446	421	200	500	320	-	450
OAC400-03	434	95	280	230	55.5	446	421	200	500	320	-	450
OAC500-03	431	95	340	280	40	460	435	130	670	400	200	657
OAC600-03	532	95	340	280	40	607	582	280	770	500	200	770
OAC700-03	542	95	340	280	40	608	582	280	920	700	300	920
OAC800-03	665	140	450	390	40	701	676	280	920	700	300	920
OAC850-03	667	95	500	180	-	870	835	350	960	690	230	910
OAC900-03	670	95	590	210	-	995	955	440	1270	1000	600	1182
OAC1000-03	690	113	615	210	-	995	955	440	1270	1000	600	1182
OAC2000-03	900	140	750	210	-	1286	1206	525	1420	1000	600	1332

Cooler type	Dimensions [mm]											
	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	M	F	G	E
OAC200-03	14	-	14	-	-	-	-	-	-	115	-	219
OAC300-03	14	-	14	-	-	-	-	-	-	160	-	264
OAC400-03	14	-	14	-	-	-	-	-	-	160	-	264
OAC500-03	70	-	13.5	38	95	69.9	77	35.7	M12	150	157.5	405
OAC600-03	70	-	13.5	51	105	77.8	90	42.9	M12	225	226	455
OAC700-03	70	-	13.5	51	105	77.8	90	42.9	M12	225	226	530
OAC800-03	70	-	13.5	51	105	77.8	90	42.9	M12	272	273	530
OAC850-03	42	-	14	51	105	77.8	90	42.9	M12	350	340	523
OAC900-03	42	200	14	73	135	106.5	100	62	M16	372.5	390	678
OAC1000-03	42	200	14	73	135	106.5	100	62	M16	372.5	390	678
OAC2000-03	45	200	14	73	135	106.5	100	62	M16	532	532	756

1 Technical data



**KTR-Group**

Oil/air cooler Series OAC Operating/Assembly instructions

KTR-N 43210 EN
Sheet: 6 of 21
Edition: 5

1 Technical data

Table 4: Fan drive – 12V/24V

Cooler type	[V]	Drive [kW]	Speed [rpm]	Amperage [A]	Protection class	Fan Ø [mm]	Weight [kg]
OAC100-01	12	0.0864	3950	7.2	IP68	190	6
OAC100-02	24	0.0624	3625	2.6		280	11
OAC200-01	12	0.0984	2838	8.2			
OAC200-02	24	0.1056	2925	4.4		350	16
OAC300-01	12	0.2208	3080	18.4			
OAC300-02	24	0.2256	2730	9.4		385	30
OAC400-01	12	0.2208	3080	18.4			
OAC400-02	24	0.2256	2730	9.4		280	43
OAC500-01	12	0.2424	2600	20.2			
OAC500-02	24	0.2352	2700	9.8		280	43
OAC600-01	12	2x 0.0984	2838	2x 8.2			
OAC600-02	24	2x 0.1056	2925	2x 4.4			

Table 5: Fan drive – 230V/400V with 50Hz or 440V with 60Hz

Cooler type	Drive [kW]		Speed [rpm]		Amperage [A]		Protection class		Fan Ø [mm]	Noise [dbA]	Weight [kg]
	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	Standard	Marine			
OAC200-03	0.18	0.21	1350	1650	0.58	0.57	IP55	IP56	280	66	16
OAC300-03	0.37	0.43	1370	1670	1.04	1.02			380	76	24
OAC400-03											29
OAC500-03											37
OAC600-03	0.75	0.86	1440	1740	1.79	1.72			520	78	57
OAC700-03											70
OAC800-03											97
OAC850-03	1.5	1.75	1435	1730	3.3	3.3			630	79	130
OAC900-03	2.2	2.55	965	1165	5.2	4.75			750	85	186
OAC1000-03-6											
OAC1000-03-4	7.5	-	1470	-	-	-			900	87	198
OAC2000-03-6										97	223
OAC2000-03-4							18.5	1470		1000	92
							-	-	100	429	

Table 6: Fan drive – hydraulic

Cooler type	Swallowing capacity [ccm]	Speed [rpm]	Fan Ø [mm]	Noise [dbA]	Weight [kg]
OAC200-04-06	6.3	1500	280	66	15
OAC300-04-06			380	75	21
OAC300-04-08					
OAC300-04-11	11.0				
OAC400-04-06	6.3			74	25
OAC400-04-08	8.0				
OAC400-04-11	11.0				
OAC500-04-06	6.3		520	78	34
OAC500-04-08	8.0				
OAC500-04-11	11.0				
OAC600-04-06	6.3				50
OAC600-04-08	8.0				
OAC600-04-11	11.0				
OAC700-04-06	6.3		630	78	60
OAC700-04-08	8.0				
OAC700-04-11	11.0		900	85	155
OAC800-04-11					
OAC800-04-14	14.0	1000	900	87	188
OAC850-04-11	11.0				
OAC850-04-14	14.0				
OAC900-04-14					
OAC900-04-19	19.0				
OAC1000-04-19					

Please observe protection
note ISO 16016.

Drawn: 2017-06-22 Pz/Str
Verified: 2017-06-23 Pz

Replacing: KTR-N dated 2017-01-02
Replaced by:

 KTR-Group	Oil/air cooler Series OAC Operating/Assembly instructions	KTR-N 43210 EN Sheet: 7 of 21 Edition: 5
---	--	--

2 Advice

2.1 General advice

Please read through these operating/assembly instructions carefully before you assemble the oil/air cooler. Please pay special attention to the safety instructions!



The oil/air cooler is suitable and approved for the use in hazardous locations. With the use in hazardous locations please observe the special notes and instructions regarding safety as per enclosure A.

The operating/assembly instructions are part of your product. Please store them carefully and close to the oil/air cooler. The copyright for these operating/assembly instructions remains with KTR.

2.2 Safety and advice symbols



Warning of potentially explosive atmospheres

This symbol indicates notes which may contribute to preventing bodily injuries or serious bodily injuries that may result in death caused by explosion.



Warning of personal injury

This symbol indicates notes which may contribute to preventing bodily injuries or serious bodily injuries that may result in death.



Warning of product damages

This symbol indicates notes which may contribute to preventing material or machine damage.



General advice

This symbol indicates notes which may contribute to preventing adverse results or conditions.



Warning of hot surfaces

This symbol indicates notes which may contribute to preventing burns with hot surfaces resulting in light to serious bodily injuries.

2.3 General hazard warnings



With assembly and disassembly of the oil/air cooler it has to be made sure that the entire drive train is secured against accidental switch-on. You may be seriously hurt by rotating parts. Please make absolutely sure to read through and observe the following safety indications.

- All operations on and with the oil/air cooler have to be performed taking into account "safety first".
- Please make sure to switch off the power pack before you perform your work on the oil/air cooler.
- Secure the power pack against accidental switch-on, e. g. by providing warning signs at the place of switch-on or removing the fuse for current supply.
- Do not reach into the operation area of the machine as long as it is in operation.
- Please secure the rotating drive components against accidental contact. Please provide for the necessary protection devices and covers.

Please observe protection note ISO 16016.	Drawn: 2017-06-22 Pz/Str Verified: 2017-06-23 Pz	Replacing: KTR-N dated 2017-01-02 Replaced by:
---	---	---

 KTR-Group	Oil/air cooler Series OAC Operating/Assembly instructions	KTR-N 43210 EN Sheet: 8 of 21 Edition: 5
---	--	--

2 Advice

2.4 Intended use

You may only assemble and disassemble the oil/air cooler if you

- have carefully read through the operating/assembly instructions and understood them
- had technical training
- are authorized by your company

The oil/air cooler may only be used in accordance with the technical data (see chapter 1). Unauthorized modifications on the oil/air cooler are not admissible. We will not assume liability for any damage that may arise. In the interest of further development we reserve the right for technical modifications.

The **oil/air cooler series OAC** described in here corresponds to the technical status at the time of printing of these operating/assembly instructions.

3 Storage, transport and packaging

3.1 Storage

The oil/air coolers are supplied in preserved condition and with painting and can be stored at a dry and roofed place for 6 - 9 months.



**The storage rooms must not include any ozone-generating devices like e. g. fluorescent light sources, mercury-vapour lamps or electrical high-voltage appliances.
Humid storage rooms are not suitable.
Please make sure that condensation is not generated. The best relative air humidity is less than 65 %.**

3.2 Transport and packaging



In order to avoid any injuries and any kind of damage please always make use of proper transport and lifting equipment.

The oil/air coolers are packed differently each depending on size, quantity and kind of transport. Unless otherwise contractually agreed, packaging will follow the in-house packaging specifications of KTR.

Please observe protection note ISO 16016.	Drawn: 2017-06-22 Pz/Str Verified: 2017-06-23 Pz	Replacing: KTR-N dated 2017-01-02 Replaced by:
--	---	---

**4 Assembly**

The oil/air cooler series OAC is supplied ready for assembly.

4.1 Components of oil/air cooler

Component	Quantity	Description
1	1	Oil/air cooler „Type OAC“

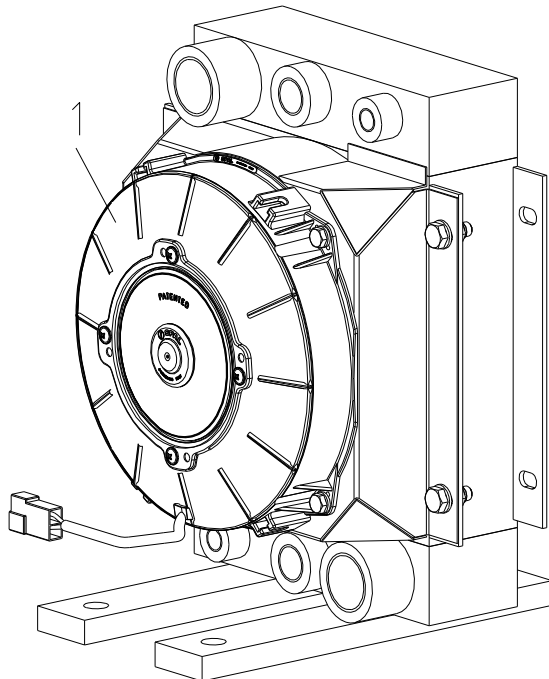


Illustration 10: Oil/air cooler; example: OAC100

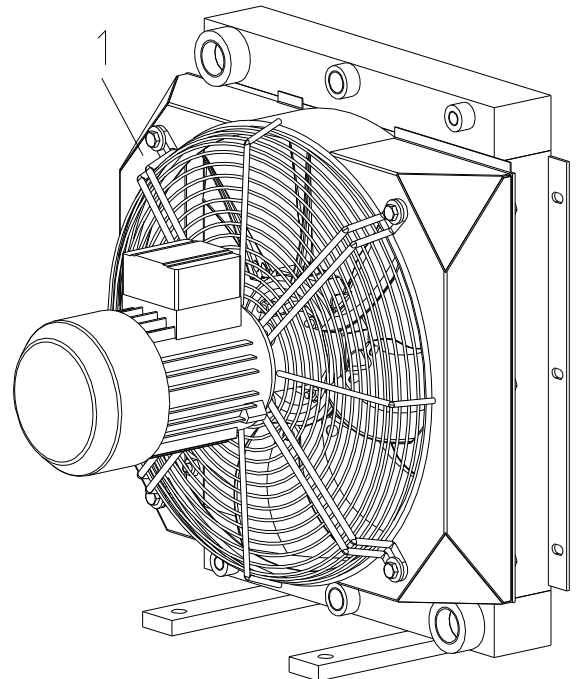


Illustration 11: Oil/air cooler; example: OAC200 to OAC2000



Before installing the oil/air coolers type OAC 100 - 800, please assemble the feet supplied separately by means of the cap screws. Tighten the cap screws by a suitable torque key to the tightening torques T_A mentioned in table 7.

Table 7: Cap screws DIN EN ISO 4762

Cooler type	OAC100 to 400	OAC500 to 800
Screw size M	M8	M10
Tightening torque T_A [Nm]	11	22

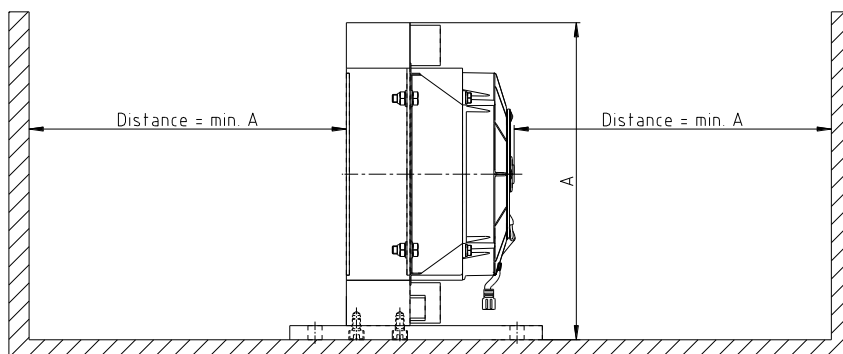
**4 Assembly****4.2 Place of installation**

Illustration 12: Oil/air cooler; example: OAC100

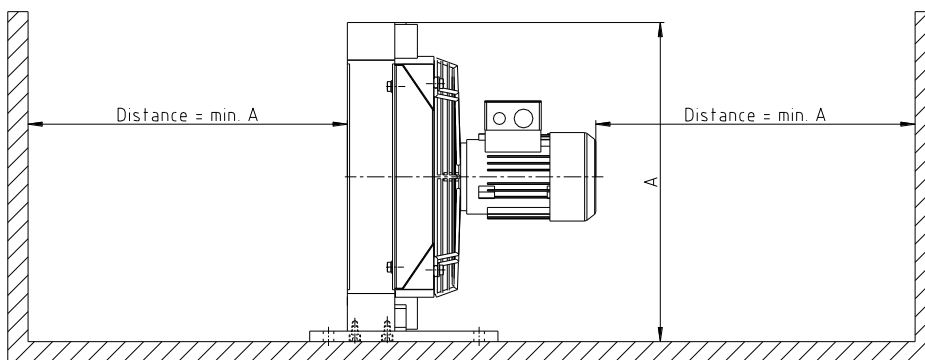


Illustration 13: Oil/air cooler; example: OAC200 to OAC2000

In order to achieve the optimum cooling capacity the distance to the nearest wall should not fall below the height of the cooling element (dimension A), since only in this way a proper air supply is ensured (see illustration 12 and 13).



The height of installation should not exceed the figure ≤ 1000 m.



Return flow of heated air as well as assembly of the cooling network in front of heat sources should be avoided.



The engines have to be protected from direct solar radiation.



An unfavourable place of installation may increase the noise level by reflection of sound.

**4 Assembly****4.3 Assembly of oil/air cooler**

The oil/air cooler can be assembled in various positions, while the vertical design should be preferred. Sufficient fastening has to be assured.



Some motors have got covered holes which serve for draining off condensed water which may be generated.

Please use proper hydraulic hoses to connect the oil/air cooler. These are connected on the entrance and exit side of the cooling element (see illustration 14 and 15).

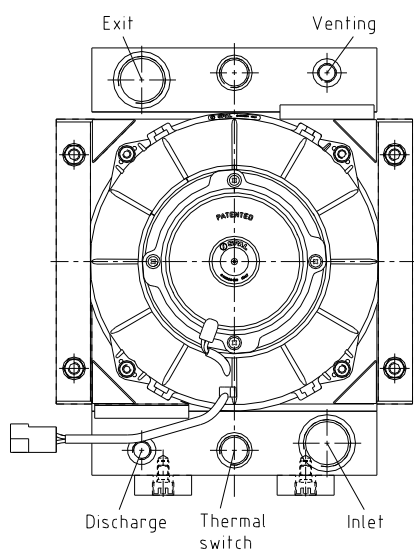


Illustration 14: Oil/air cooler; example: OAC100

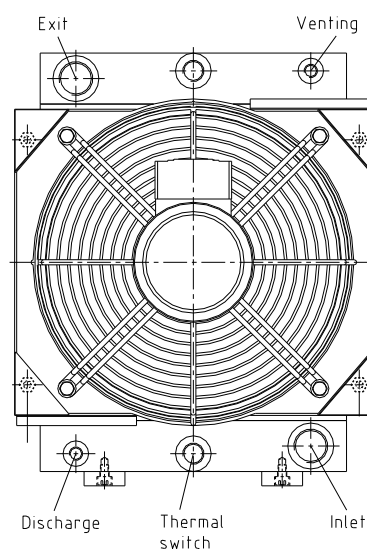


Illustration 15: Oil/air cooler; example: OAC200 to OAC2000



Please make sure that the connections and hoses are adapted to the oil/air cooler with regard to pressure, flow rate, temperature and liquidity.

4.4 Thermal switch

A thermal switch to control the fan can be screwed directly into the cooler or tank (see illustration 14 and 15).



4 Assembly

4.5 Operating pressure and temperature

The maximum operating pressure must not exceed the load of 26 bar (for OAC900 to OAC2000 10 bar only) during operation.



With dynamic load pressure peaks exceeding 26 bar (for OAC900 to OAC2000 10 bar only) should be avoided.



The maximum permissible temperature of the medium to be cooled must not exceed 130 °C.



The ambient temperature and the medium to be cooled should not change suddenly. Please note boiling and freezing point.

4.6 Electrical connection

Before connecting the motor to the electricity supply network compare the specifications on the type label (see illustration 17) of the motor to the voltage and frequency of the mains.



With the use in hazardous locations only electric motors approved may be used.

The torsional direction of the fan and the air flow have to comply with the arrows specified on the oil/air cooler (see illustration 16).



The electric motors may only be connected to the electric supply by qualified personnel. Please observe the specifications and electrical safety regulations that are generally admitted!



Incorrect connections, damaged cables etc. may energize the components connected or make the electric motor rotate in the wrong direction.



Please observe the operating instructions of the electric motor used by you.



We recommend to use an overload protection for the electric motor.

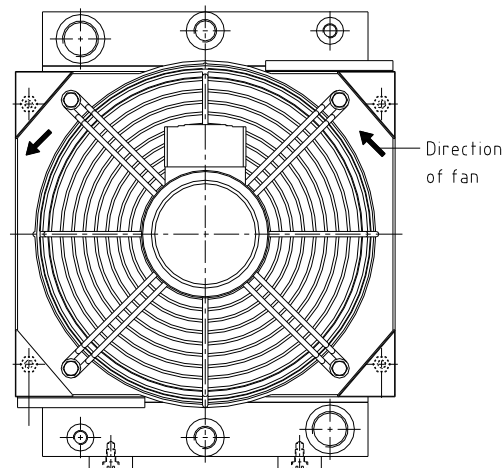


Illustration 16: Torsional direction - fan

4.7 Cooling medium

The oil/air cooler is suitable for the use of mineral oil and water-glycol (other media on request).



With the use in hazardous locations the oil/air cooler may only be used for cooling mineral oil and water glycol. Any other use of OAC is not permissible.



4 Assembly

4.8 Cleaning



Before cleaning please make sure that the oil/air cooler has cooled down.
Touching the heated components causes burns.



With cleaning processes, e. g. with water, disconnect the cooler from the main power supply. The protection class needs to be observed.

Side of air fins

The air fins can be cleaned with compressed air. If seriously soiled, cleaning should be done by means of a high-pressure cleaner and degreasing agent. The jet should be kept carefully and in parallel with the air fin.

Oil side of cooling element

The oil side of the cooling element is cleaned by flushing with a degreasing agent.
Afterwards flush with the fluid/medium which is used later.

4.9 Diagrammes - pressure loss and power

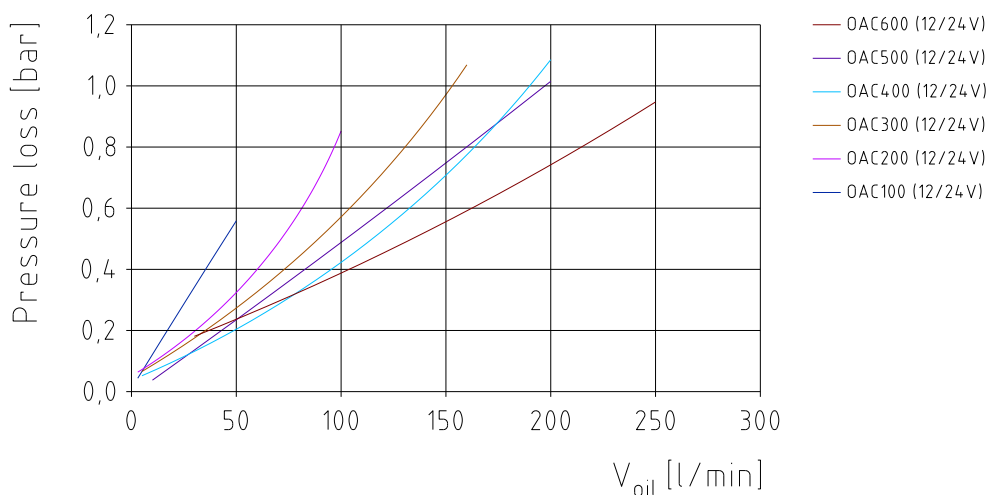


Diagram 1: pressure loss - OAC100 to OAC600 (12/24 V)

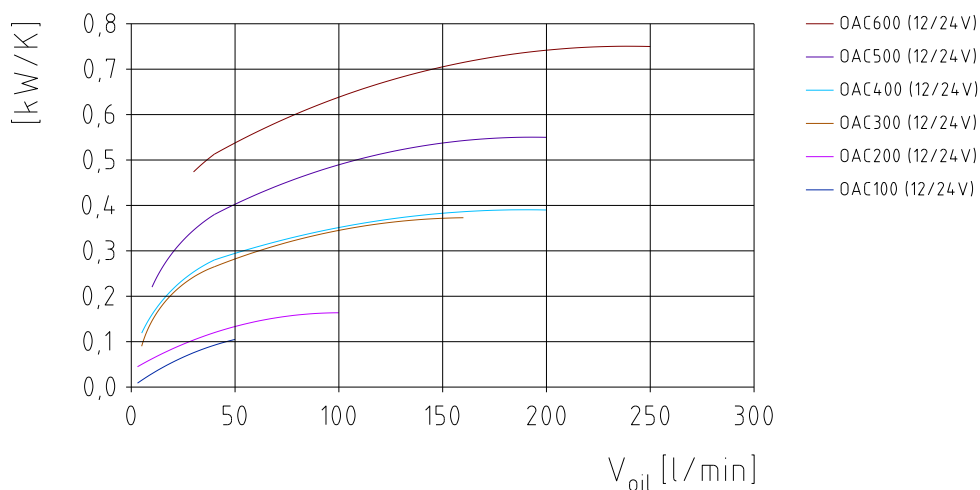


Diagram 2: power - OAC100 to OAC600 (12/24 V)



4 Assembly

4.9 Diagrammes - pressure loss and power

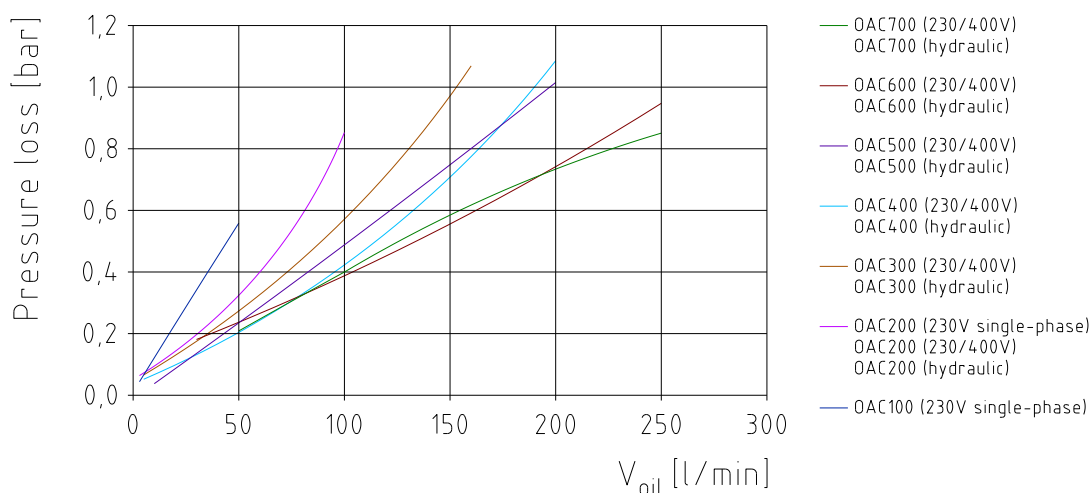


Diagram 3: pressure loss - OAC100 to OAC700

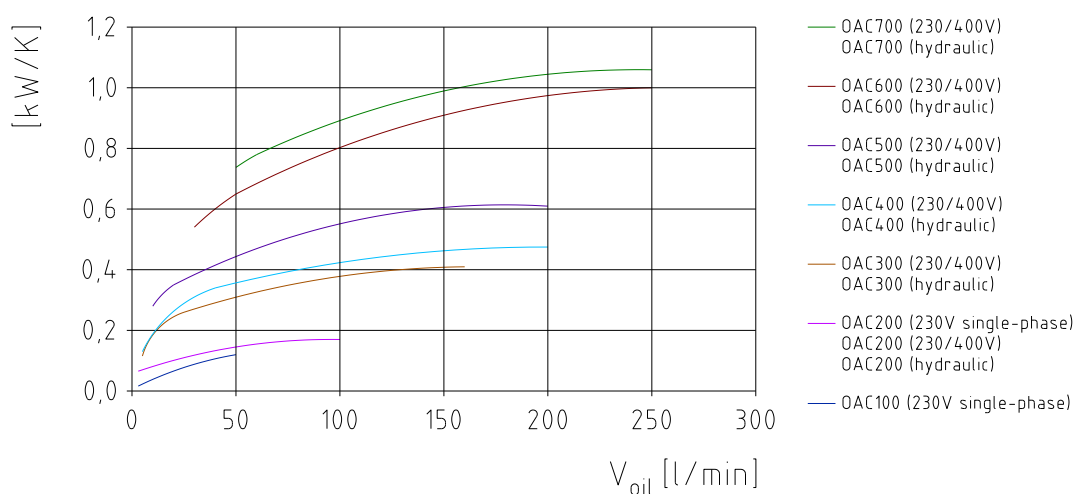


Diagram 4: power - OAC100 to OAC700

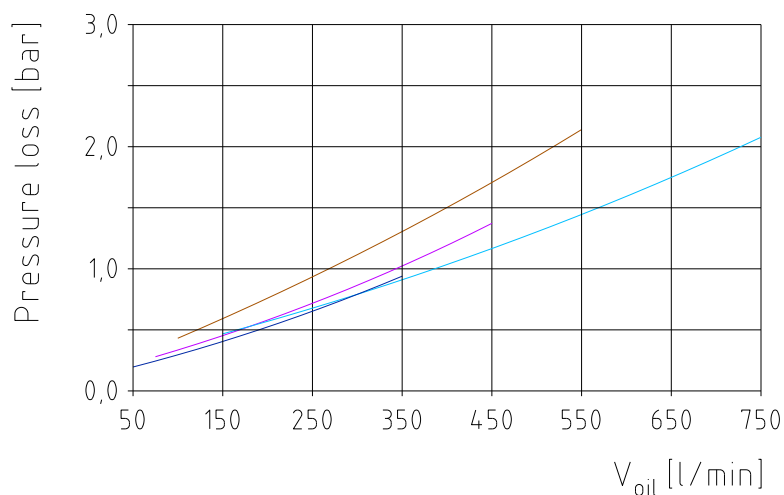


Diagram 5: pressure loss - OAC800 to OAC2000



4 Assembly

4.9 Diagrammes - pressure loss and power

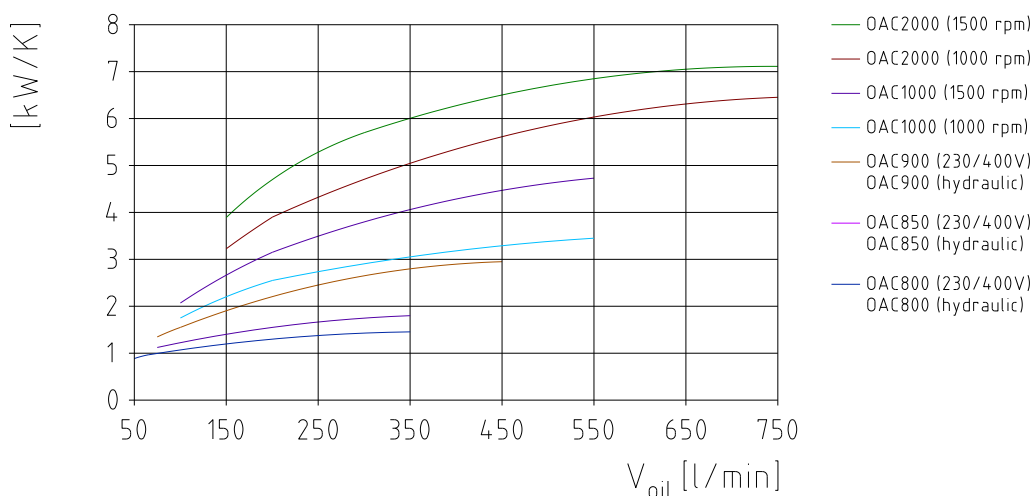


Diagram 6: power - OAC800 to OAC2000

4.10 Assembly - disassembly of the oil/air cooler into components

The cooler is assembled by KTR. The oil/air cooler is supplied ready for use.

A repair of the cooler by the plant operator/an external fitter is permissible only after written authorization by KTR.

With an interim storage the oil/air cooler needs to be protected against environmental impacts (moisture, solar radiation, etc.) as well as excessive dust exposure.

5 Start-up

Please make sure that the oil/air cooler is connected and fastened properly.



A grounding cable has to be connected with the oil/air cooler in the position marked (on the yellow grounding symbol).

Please observe the following procedure:

- Flush the oil/air cooler with the same fluid/medium as the other systems.
- Filter the fluid/medium after flushing.
- Vent the cooling element after filling (see illustration 15).
- The oil/air cooler and the protective grid have to be free from damage.
- The fan needs to rotate freely.
- Hydraulic connections have to be tightened.
- The internal side of the fan housing has to be free from any objects.



Components which are ejected may cause personal injuries or damage other components.

 KTR-Group	Oil/air cooler Series OAC Operating/Assembly instructions	KTR-N 43210 EN Sheet: 16 of 21 Edition: 5
---	--	--

6 Maintenance and service

Preventive maintenance operations have to be performed by the user regularly.

The following items have to be reviewed:

- Unusual noise or vibrations must not be generated.



**With vibrations inspect the screw connection of the motor.
If the damage has not been repaired in this way, please consult with KTR.**

- Proper fastening of the oil/air cooler has to be assured.
- Impurity of the oil/air cooler reduces the cooling power, make sure to clean your cooler (see item *cleaning*).
- Inspect the oil/air cooler for damages, defective components have to be replaced.
- Inspect the cooling network for leakages on the oil/air cooler and the screwing on the pipelines.



**Leakages have to be eliminated immediately.
Oil which has escaped has to be removed properly, since oil residues may vaporize on hot components and ignite.**



- Inspect distances between fan and protective grid (see chapter 4.3).
- Inspect the individual components of the device for electrically conductive connections.
- The motor temperature has to be inspected with the device operating.



It must not exceed the temperature class specified in the type label (see illustration 17).

- The bearings of the motors are permanently lubricated.



Re-lubrication is not possible. Please observe the service life of the motor bearing as per the data sheet of the motor manufacturer.

7 Spares inventory, customer service addresses

A basic requirement to ensure the readiness for use of the oil/air cooler is a stock of the most important spare parts on site.

Contact addresses of the KTR partners for spare parts and orders can be obtained from the KTR homepage at www.ktr.com.



KTR does not assume any liability or warranty for the use of spare parts and accessories which are not provided by KTR and for the damages which may incur as a result.

Please observe protection note ISO 16016.	Drawn: 2017-06-22 Pz/Str Verified: 2017-06-23 Pz	Replacing: KTR-N dated 2017-01-02 Replaced by:
---	---	---

 KTR-Group	Oil/air cooler Series OAC Operating/Assembly instructions	KTR-N 43210 EN Sheet: 17 of 21 Edition: 5
---	--	---

8 Enclosure A

Advice and instructions regarding the use in  hazardous locations

Sizes: OAC100 to OAC2000

8.1 Intended use in hazardous locations

Conditions of operation in  potentially explosive atmospheres

The oil/air coolers comply with the specifications as per EU directive 2014/34/EU.

Industry (with the exception of mining)

- Equipment group II of category 2 and 3 (*oil/air cooler is not approved for equipment group 1*)
- Media class G (*gases, fogs, steams*), zone 1 and 2 (*oil/air cooler is not approved for zone 0*)
- Media class D (*dusts*), zone 22 (*oil/air cooler is not approved for zone 20 and 21*)
- Explosion group IIC (*explosion class IIA and IIB are included in IIC*)

Temperature class (for devices of category 2G):

Temperature class	Ignition temperature (T _z)	max. perm. medium temperature
T1	> 450 °C	360 °C
T2	300 °C < T _z ≤ 450 °C	240 °C
T3	200 °C < T _z ≤ 300 °C	160 °C
T4	135 °C < T _z ≤ 200 °C	108 °C
T5	100 °C < T _z ≤ 135 °C	80 °C
T6	85 °C < T _z ≤ 100 °C	68 °C

Explanation:

The permissible ambient temperature T_a for the use of oil/air coolers is intended from - 20 °C to + 40 °C.
Subject to the operation the media temperature may be considerably higher than the ambient temperature.
The component with the lowest temperature class is decisive for the operation.

Temperature class (for devices of category 3D):

The media temperature must not exceed a maximum of 2/3 of the minimum temperature in °C of the respective dust cloud (also with breakdowns) or has to be below the minimum ignition temperature of a layer of dust (glow temperature) by 75 K.

Please observe protection note ISO 16016.	Drawn: 2017-06-22 Pz/Str	Replacing: KTR-N dated 2017-01-02
	Verified: 2017-06-23 Pz	Replaced by:

 KTR-Group	Oil/air cooler Series OAC Operating/Assembly instructions	KTR-N 43210 EN Sheet: 18 of 21 Edition: 5
---	--	--


8 Enclosure A

Advice and instructions regarding the use in  hazardous locations

8.2 Marking for hazardous locations

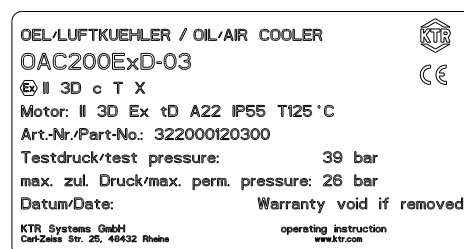
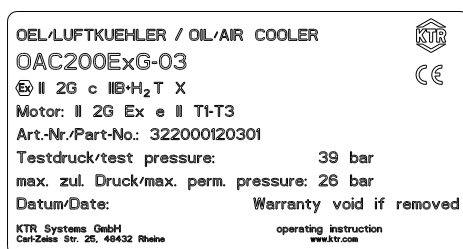
The oil/air coolers series OAC for the use in hazardous locations are marked as follows:

Short labelling:

 II 2G c IIC T X
II 3D c T X

The labelling with explosion group IIC includes the explosion groups IIA and IIB.

Illustration 17:
Examples - type plates



8.3 Start-up for the use in hazardous locations



The oil/air cooler may only be used in the locations marked in the type label of the oil/air cooler and motor. The element with the least favourable class is decisive here. The decision of assessment of the place of operation is subject to the user.



The start-up of the coolers is permissible by qualified personnel only.

- It has to be made sure that oil connection lines are properly connected.
- The connections as well as the cooling element have to be tested for leakages after start-up.
- The electric motor or oil motor is to be connected such that the torsional direction marked on the oil/air cooler is observed as described under Electrical connection.
- The cooler has to be grounded separately in the place marked (equipotential bonding of cooler).
- Please inspect the oil motor for leakages.



Leakages have to be eliminated immediately.
Oil which has escaped has to be removed properly, since oil residues may vaporize on hot components and ignite.

- When the motor is running vibrations and unusual noise (frictional noise, squeaking, etc.) must not arise.



With vibrations inspect the screw connection of the motor.
If the damage has not been repaired in this way, please consult with KTR.

Please observe protection note ISO 16016.	Drawn: 2017-06-22 Pz/Str	Replacing: KTR-N dated 2017-01-02
	Verified: 2017-06-23 Pz	Replaced by:

 KTR-Group	Oil/air cooler Series OAC Operating/Assembly instructions	KTR-N 43210 EN Sheet: 19 of 21 Edition: 5
---	--	--

8 Enclosure A

Advice and instructions regarding the use in  hazardous locations

8.3 Start-up for the use in hazardous locations

- The oil/air cooler may be set up horizontally only and must be screwed to the base through all fastening holes.
- It has to be assured that the suction distances and discharge distances (distance A, as described in place of arrangement) are observed.
- The cooler grid must not be sealed by foreign substances.
- Inspect distances between fan and protective grid.



The minimum gap width between rotating components and non-mobile components is at least 1 % of the relevant contact diameter. The distance is 2.8 mm for OAC200 (Ø280 mm), for OAC2000 (Ø630 mm) consequently 6.3 mm. This distance may be reduced to 10 % of the shaft diameter with a minimum of 2 mm and a maximum of 13 mm. The result is that the minimum gap is considered to be sufficient for all fans having a shaft diameter up to 200 mm.

- With the trial run please make sure that the permissible motor temperature is not exceeded. The temperature classes of cooler and motor specified in the type label have to be definitely observed (see chapter 4.1).

8.4 Permissible accessories for the use in hazardous locations

Only those accessories certified by ATEX and complying with the temperature class (example: thermal switch, etc.) may be mounted to the oil/air cooler.



Any modifications on the design of the oil/air cooler intended for the use in hazardous locations are not permissible.



The customer bears the sole responsibility for all machining processes performed subsequently by the customer. KTR does not assume any warranty claims.


Please observe protection note ISO 16016.	Drawn: 2017-06-22 Pz/Str Verified: 2017-06-23 Pz	Replacing: KTR-N dated 2017-01-02 Replaced by:
--	---	---

**KTR-Group**

**Oil/air cooler
Series OAC
Operating/Assembly instructions**

KTR-N 43210 EN
Sheet: 20 of 21
Edition: 5

8 Enclosure A

Advice and instructions regarding the use in  hazardous locations

8.5 EC Certificate of incorporation

EC Certificate of incorporation

according to EC machinery directive 2006/42/EC dated May 17, 2006, annex II B

The manufacturer - KTR Systems GmbH, D-48432 Rheine - states that the

oil/air cooler - OAC

is an incomplete machine complying with the Machinery Directive 2006/42/EC. The oil/air cooler is exclusively intended for installation in a machine so that it does not comply with all specifications of the Machinery Directive. It is forbidden to start up the oil/air cooler as long as it is stated that the machine which the oil/air cooler is installed in complies with all basic specifications of the Machinery Directive 2006/42/EC.


The oil/air cooler complies with the specifications of the following standards/guidelines:

2006/42/EC	Machinery Directive (MRL)
2014/30/EU	Directive for electromagnetic compatibility (EMV directive)
2014/35/EU	Low-voltage directive (NS-RL)
2014/68/EU	Directive for Pressure Equipment (DGRL)

DIN EN ISO 12100	Safety of machines
------------------	--------------------

Rheine,
Place

2017-01-02
Date

i. V. 
Christoph Bettmer
Product Manager

**KTR-Group**

**Oil/air cooler
Series OAC
Operating/Assembly instructions**

KTR-N 43210 EN
Sheet: 21 of 21
Edition: 5

8 Enclosure A

Advice and instructions regarding the use in  hazardous locations

8.6 EU Certificate of conformity

EU Certificate of conformity

corresponding to EU directive 2014/34/EU dated 26 February 2014
and to the legal regulations

The manufacturer - KTR Systems GmbH, D-48432 Rheine - states that the

oil/air cooler - OAC

in an explosion-proof design described in these operating/assembly instructions are devices corresponding to article 2, 1. of directive 2014/34/EU and comply with the general safety and health requirements according to enclosure II of directive 2014/34/EU.

The oil/air cooler described in here complies with the specifications of the following standards/guidelines:

DIN EN 13463-1
DIN EN 13463-5
DIN EN 14986

The oil/air cooler complies with the specifications of the directive 2014/34/EU. One or several standards specified in the corresponding type examination certificate IBExU10ATEXB011 X were in part replaced by updated versions.

KTR Systems GmbH being the manufacturer confirms that the product mentioned above is in accordance with the specifications of the new directives, too.

According to article 13 (1) b) ii) of directive 2014/34/EU the technical documentation is deposited with the institution:

IBExU - Institut für Sicherheitstechnik GmbH
Fuchsmühlenweg 7
09599 Freiberg

Rheine,
Place

2017-06-22
Date

i. V. 
Christoph Bettmer
Product Manager

Please observe protection
note ISO 16016.

Drawn: 2017-06-22 Pz/Str
Verified: 2017-06-23 Pz

Replacing: KTR-N dated 2017-01-02
Replaced by: